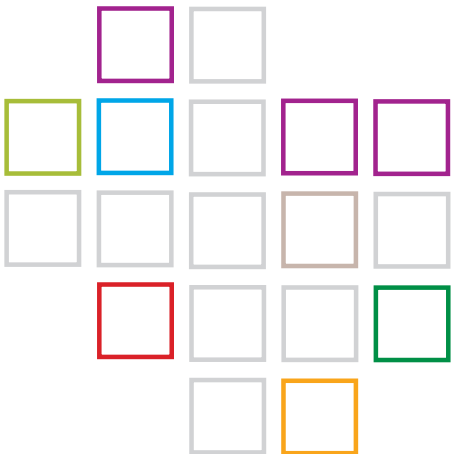


# Development of Oral Liquid Forms



05 to 06 November 2018  
Düsseldorf, Germany

Course no. 6751



## Research and Development

### Target group

Particularly formulation scientists, who have only limited experiences with liquid dosage forms, or those who strive for gaining a more holistic insight into the development of oral liquid forms should take benefit from this course.



Arbeitsgemeinschaft für Pharmazeutische Verfahrenstechnik e.V.  
Gemeinnütziger wissenschaftlicher Verein  
International Association for Pharmaceutical Technology



## Introduction and objectives

Oral liquids have been used since decades as preferred dosage forms for children. Since the regulation for pediatric development were set in force by EMA and FDA, age appropriate formulations have received increased relevance. Hence, also oral liquid forms are more frequently developed as pediatric dosage form. The scope of applications will be extended to NCEs, to highly potent drugs, to new fields of indications, and more often to long term treatments.

In addition to the classical field of OTC medications and antibiotics new requirements to oral liquids will play a role. Although solid, single unit dosage forms such as oral disintegrating tablets and dispersible tablets have clear advantages as pediatric formulation in terms of stability, oral liquids as multidose dosage forms provide the clear advantage of flexible dosing, which is particularly important for highly active compounds with narrow therapeutic window.

The seminar should provide an overview of all relevant aspects in the context of developing oral liquid dosage forms, such as oral solution and suspension including also formulations of powder for constitution thereof.

## Programme

**Monday, 05 November 2018**      **10:00-18:30 h**

### Welcome coffee

#### Introduction

*Rene Holm, Janssen R&D – a division of Janssen Pharmaceutica NV, Belgium*  
*Peter Kühl, F. Hoffmann-La Roche AG, Switzerland*  
*Susanne Page, F. Hoffmann-La Roche AG, Switzerland*

### Setting the Scene

#### Regulatory expectations for oral liquid drug products:

##### CTD module 3

- What information should be submitted
- Typical deficiencies
- API PSD changes in suspensions

##### Pediatric Drug products

- Excipient acceptability
- Palatability
- Use of devices

##### Specifics of Combination product

*Marcus Savsek, BfArM, Germany*

#### Biopharmaceutical aspect of oral liquid drug products:

- Need for biobridging between different liquid forms and to solid forms when to apply waiver
- Reflection of biopharmaceutical classification system, GI physiology
- Excipients considered to impact drug absorption

*Georgios Aislaitner, BfArM, Germany*

### Formulation development

#### Preformulation:

- Solubilities: use of cosolvents and surfactants, pH dependence
- pH dependent solution stability
- Solid form screening: potential poorly soluble salts and hydrates
- API PSD: requirements for dose accuracy and physical stability of suspensions

*Rene Holm, Janssen R&D – a division of Janssen Pharmaceutica NV, Belgium*

# Development of Oral Liquid Forms

## Clinical formulation development:

- Decision solution versus suspension
- Physical stability testing of suspensions
- Physical stabilization of suspensions: sedimentation and viscosity, prevention from caking, PSD (Oswald ripening)
- Chemical Stabilization: antioxidants, pH adjustment
- Decision on Powder for constitution (PFC) vs. ready to use (RtU)

Under consideration of ADIs and limitation in use of surfactants and cosolvents particularly in pediatric use.

*Peter Kühl, F. Hoffmann-La Roche AG, Switzerland*

## Commercial formulation development:

- Process definition and scale up (avoid overlap with "Granulation technologies for PFC")
- Accelerated stability studies to predict shelf life/in-use period
- Primary stability batches – ICH requirements for stability testing & manufacturing aspects

*Roger Embrechts, Refoso consultancy, Belgium*

## Microbial stability and preservation:

- Requirements of RtU vs. PFC for multidose containers
- Selection of preservative type and amount
- Microbial qualification of in-use time: tests and requirements
- Definition of an in-use period
- Acceptability of preservatives in children

*Sabine Ingelbrecht, Janssen R&D – a division of Janssen Pharmaceutica NV, Belgium*

## Networking Dinner

**Tuesday, 06 November 2018**      **08:30-16:30 h**

## Formulation development

### Granulation technologies for PFC:

- Fluid bed granulation
- Roller compaction
- Specific processing aspects for high amounts of highly soluble excipients

*Susanne Page, F. Hoffmann-La Roche AG, Switzerland*

### Palatability and taste:

- Taste assessment: preclinical and clinical, pediatric palatability studies
- Taste masking: particle coating, (resins), use of flavors

- Flavors: selection of flavor, specific regulatory aspects of flavor use; Masking of API taste: which flavors to take for which API taste, relevance of "improved taste" for pediatric populations

*Sabine Ingelbrecht, Janssen R&D – a division of Janssen Pharmaceutica NV, Belgium*

## Packaging and devices

### Container closure systems:

- Overview of systems for oral liquids
- Bottles and caps: stability requirements and optimization, material qualification, child resistant tests
- Consider 2-compartment systems, safety aspects of high potent drugs

*speaker requested*

### Dosing devices:

- Dosing accuracy of spoons and dispensers
- Compliance and usability
- Qualification requirements
- concept for age dependent dose volumes, safety aspects for highly potent drugs

*speaker requested*

### Human factor aspects:

- Risk assessments
- Reconstitution procedures: home versus pharmacy
- Instruction for use and leaflet
- Use studies

*Gereint Davies, F. Hoffmann-La Roche AG, Switzerland*

## Manufacture of drug products

### Bottle filling lines:

- Principles of powders and liquid dispensation
- Capping
- Manufacturing controls
- Design for highly for potent drugs

*speaker requested*

### Product cases:

- Example for the production of RtU solution/suspension
- Example for a powder for constitution solution/suspension

*Roger Embrechts, Refoso consultancy, Belgium*

## Questions & Answers and Wrap-up

*Rene Holm, Janssen R&D – a division of Janssen Pharmaceutica NV, Belgium*

*Peter Kühl, F. Hoffmann-La Roche AG, Switzerland*

*Susanne Page, F. Hoffmann-La Roche AG, Switzerland*

### Location

Holiday Inn Düsseldorf City  
Toulouser Allee 5  
40211 Düsseldorf  
Germany  
phone 0049 211 20541 100  
fax 0049 211 20541 899

### Registration fee

Industry 1490 EUR  
Authority/University 745 EUR  
Students\* 178 EUR  
(free of VAT according to § 4,22 UStG)

### Registration

APV-Headquarters  
Kurfürstenstraße 59  
55118 Mainz/Germany  
phone 0049 6131 97 69 0  
fax 0049 6131 97 69 69  
Eemail apv@apv-mainz.de  
web www.apv-mainz.de

### Hotel reservation

Holiday Inn Düsseldorf City  
Toulouser Allee 5  
40211 Düsseldorf  
Germany  
phone 0049 211 20541 100  
fax 0049 211 20541 899

### Date

Course No. 6751  
from 05 November 2018 10:00 h  
to 06 November 2018 16:30 h

Coffee breaks, luncheon, dinner  
and electronic proceedings  
included.

\* Limited places for full time  
students available; written evidence  
must be submitted.

You will receive a confirmation of  
your registration with the invoice.

I herewith repealable authorise the  
organizers to use my e-mail address  
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Participants should make their own  
hotel reservation referring to the  
APV seminar.

Deadline for special conference  
rate: 07 October 2018.

Special rate:  
Single room incl. breakfast from  
129,00 € per night.

Mainz, June 2018

## Development of Oral Liquid Forms, Düsseldorf, 05-06 November 2018, Germany, Course no.: 6751

### Registration

As soon as you have found a seminar of your interest,  
it is very easy to register for it via fax, e-mail or  
online. We will process your registration promptly  
and certainly are available for any questions that may  
arise.

### Registration confirmation

After your registration was successfully processed,  
you will receive a confirmation.

### Before the event

A few days before the event starts, you will receive  
important information about the seminar, such as  
time, date, addresses etc.

### After the event

You will receive a certificate confirming your  
participation. Furthermore, we would like to ask you  
to fill-in our evaluation sheet to make sure we get  
better every time.

### Follow-up

After the event, we are open to receive any  
suggestions and critique that might arise during  
the seminar and will certainly help you with further  
questions you may have.

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APV-Geschäftsstelle  
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